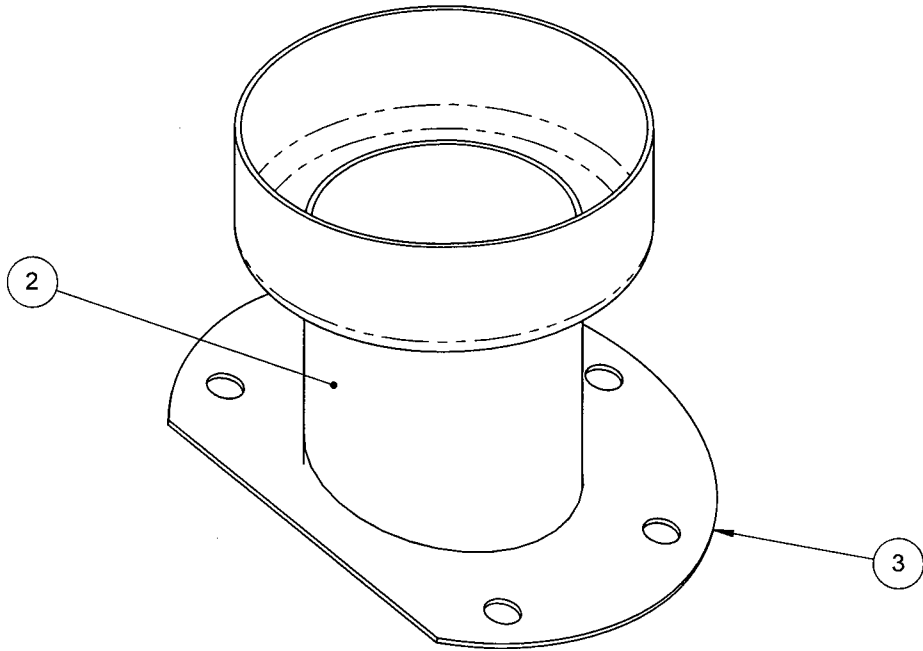


ITEM	QTY -929	PART NUMBER	DESCRIPTION
1	X	D212-725-1-929	HOUSING ASSEMBLY
2	1	D212-725-1-145	TUBING
3	1	D212-725-1-143	BASE PLATE
4	1	D212-725-1-147	CUP







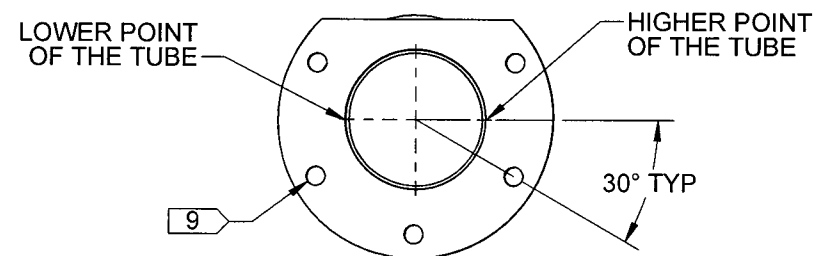
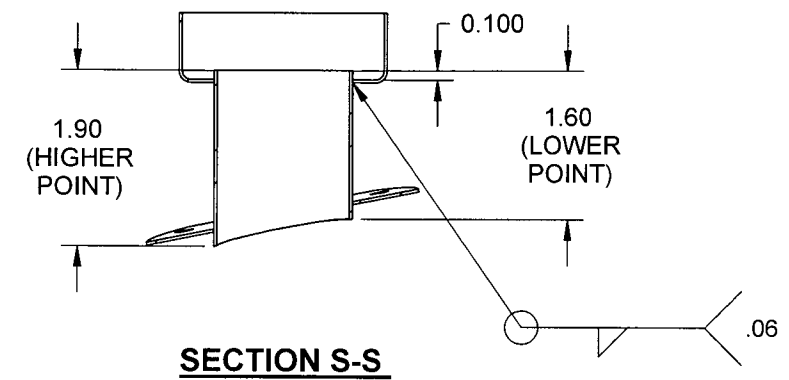
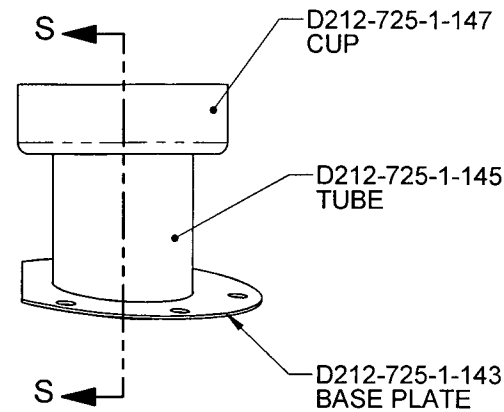
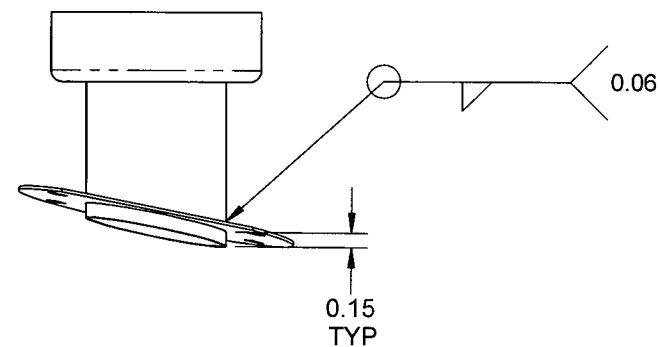
D212-725-1-929 HOUSING ASSEMBLY

RELEASED
2011-08-25
MD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

A	NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4238	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		HOUSING ASSEMBLY	NTS	
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D212-725-1-929 HOUSING ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs
- 8) WELD PER DART QSI 004
- 9) TYPICAL. HOLES ARE TRANSFER FROM AIRCRAFT

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DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4238	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 5	
APPROVED	<i>[Signature]</i>	TITLE HOUSING ASSEMBLY	SCALE NTS
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DATE	11.02.24		

8 7 6 5 4 3 2 1

D

C

B

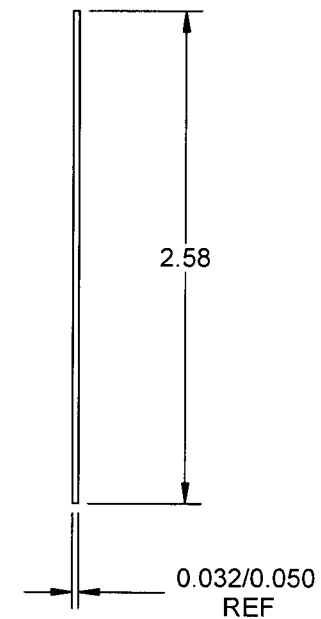
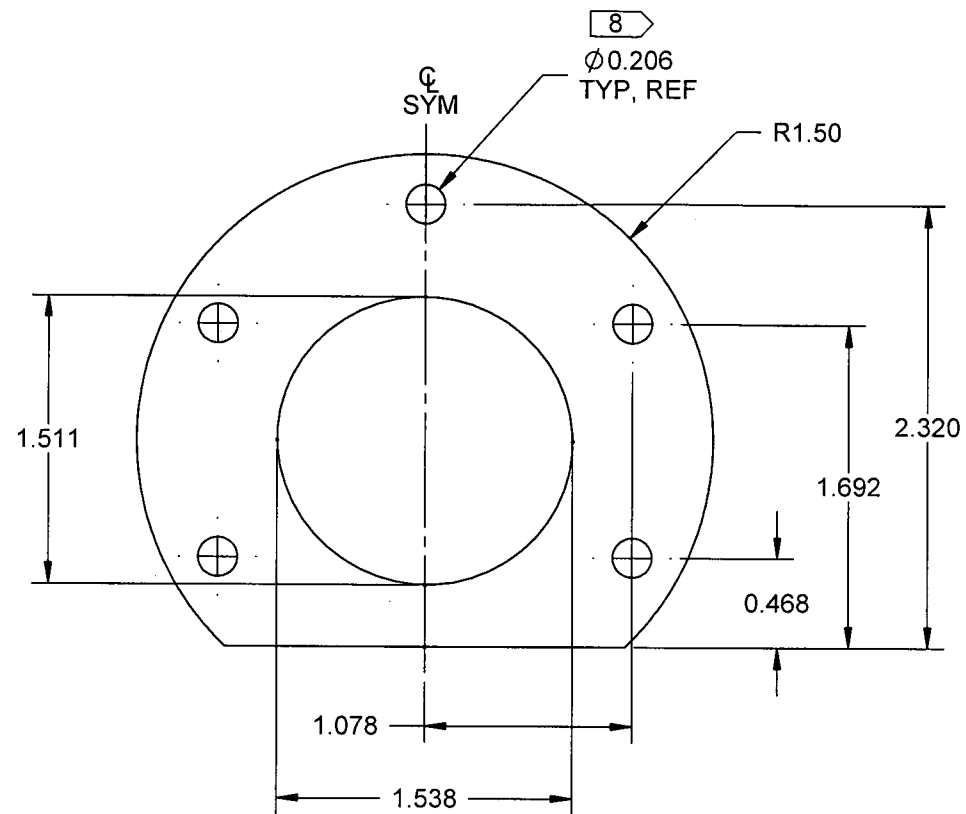
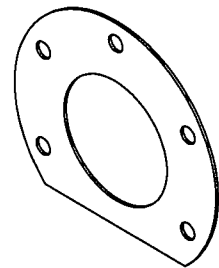
A

D

C

B

A



NOTES:

1) MATERIAL: AISI 301 STAINLESS STEEL 1/4 HARD SHEET, 0.032/0.050 (22/18 GAUGE) THICK
PER AMS 5517
OR AMS 5518
OR AMS 5902
OR AMS 5519
OR ASTM A666 WITH MIN. $F_{tu} = 125$ Ksi & MIN. $F_{ty} = 75$ Ksi
REF DART SPEC. M301S22GA OR M301S18GA

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.04 lbs

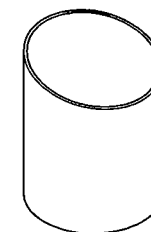
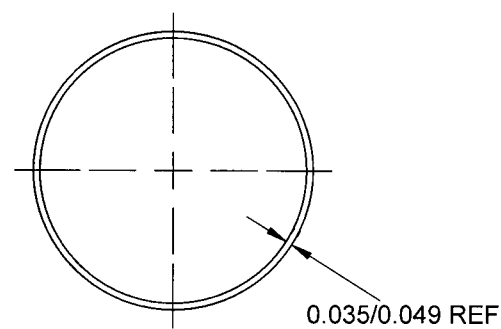
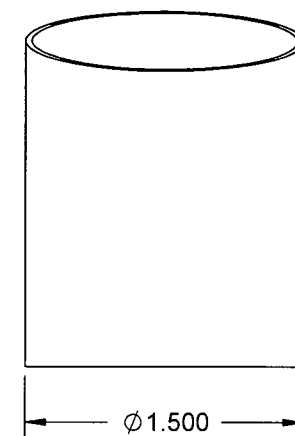
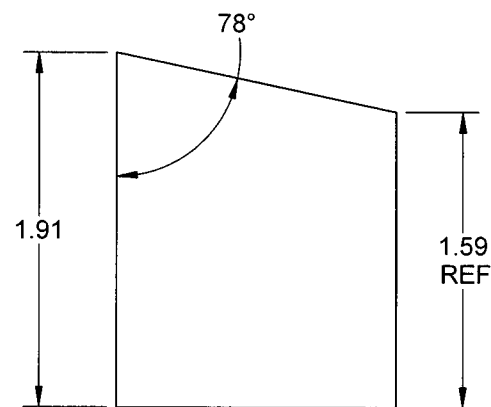
8) DIMENSIONS BETWEEN HOLES ARE PROVIDED FOR REFERENCE ONLY,
TRANSFER $\varnothing 0.206$ HOLES FROM AIRCRAFT

D212-725-1-143 BASE PLATE

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MFG. APPR.		D4238	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		HOUSING ASSEMBLY	NTS
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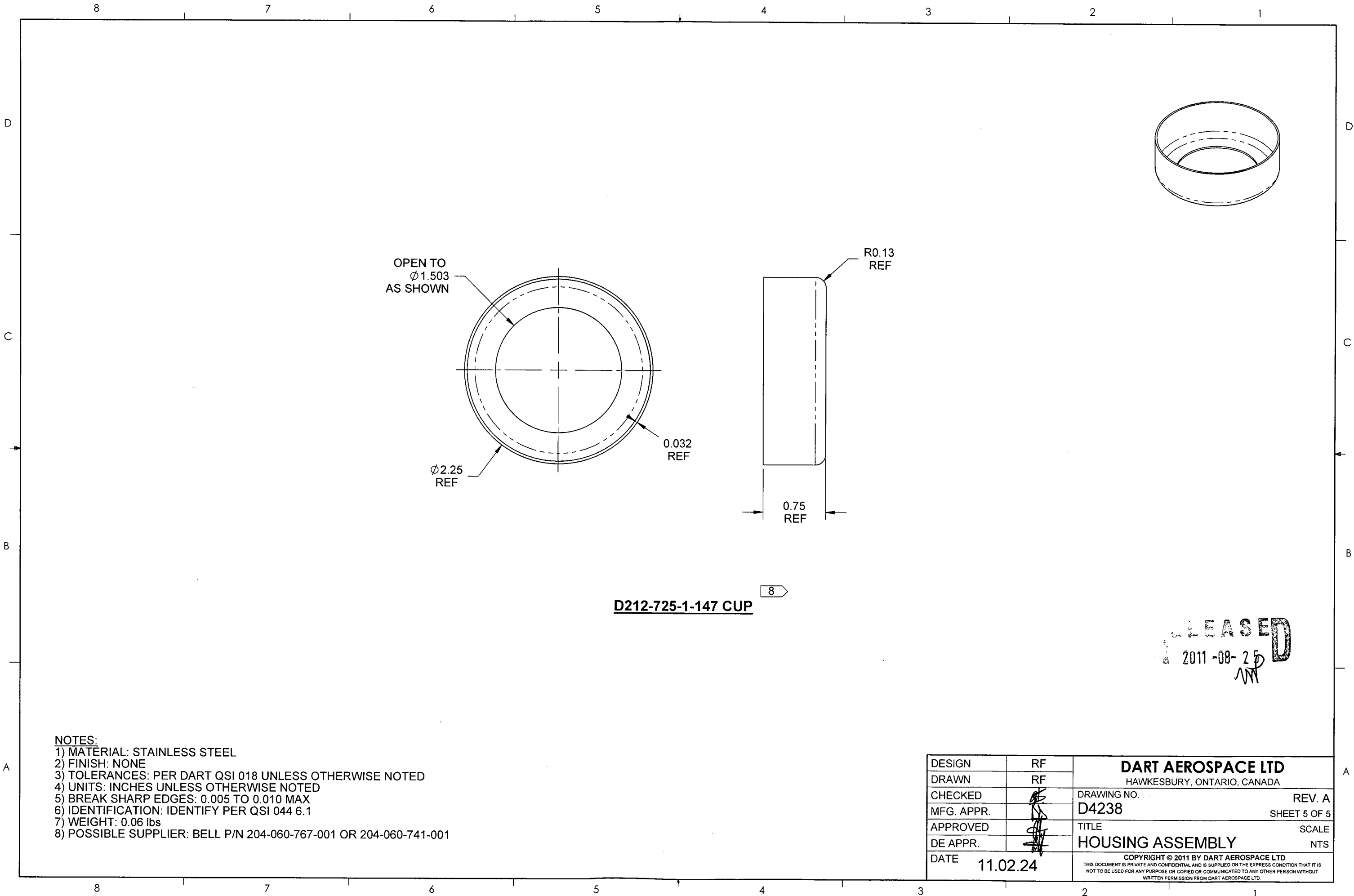
D212-725-1-145 TUBING

NOTES:

- 1) MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL, $\phi 1.500 \times 0.049/0.035$ WALL
PER ASTM A213 OR ASME SA213 OR ASTM A269
REF DART SPEC. M304TR1.500W.049 OR M304TR1.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.08 lbs

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MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 5	
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DATE	11.02.24		



- NOTES:
- 1) MATERIAL: STAINLESS STEEL
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.06 lbs
 - 8) POSSIBLE SUPPLIER: BELL P/N 204-060-767-001 OR 204-060-741-001

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